

# FACTORIAS VULCANO



**FACTORIAS**  
**VULCANO**

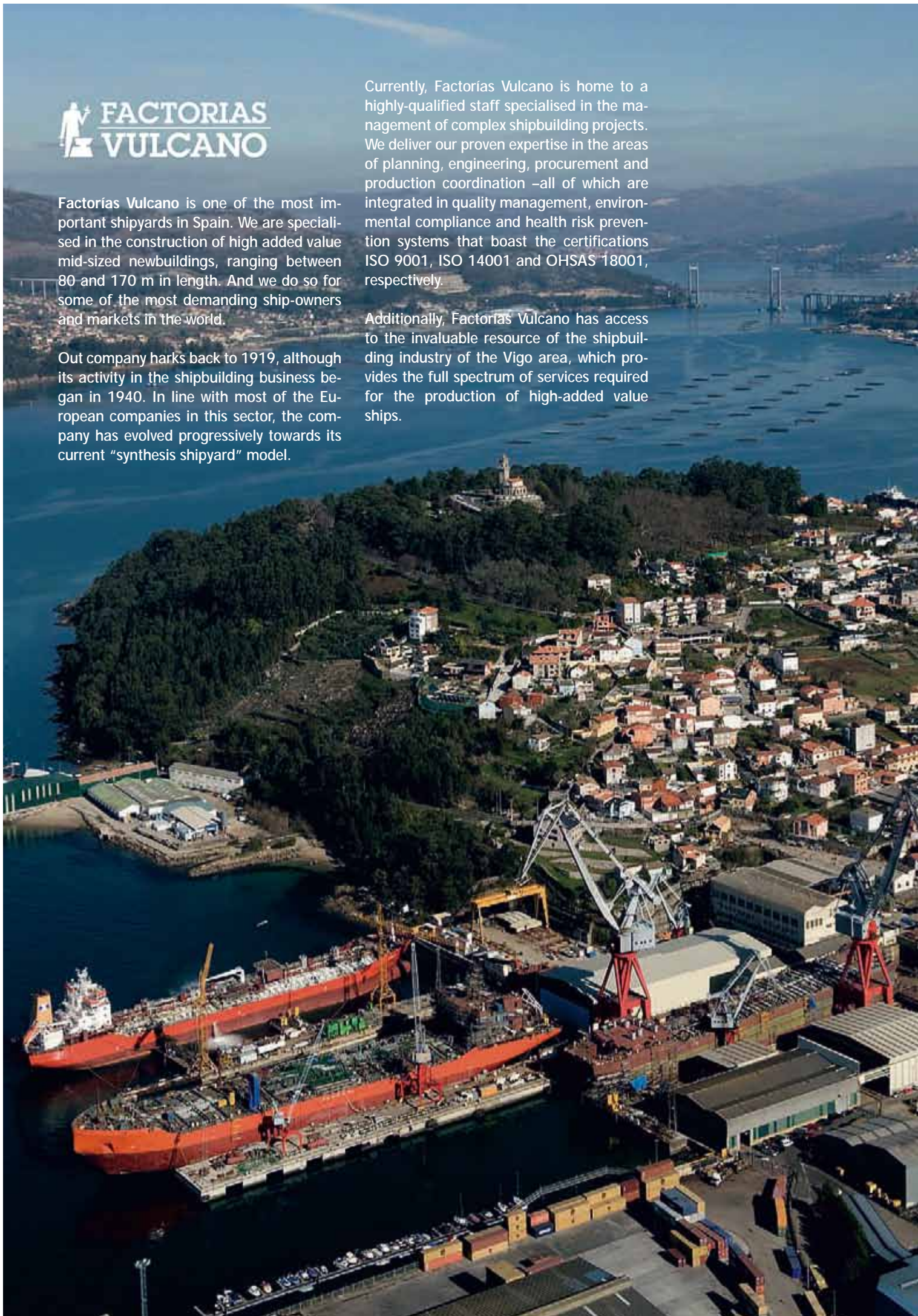


Factorías Vulcano is one of the most important shipyards in Spain. We are specialised in the construction of high added value mid-sized newbuildings, ranging between 80 and 170 m in length. And we do so for some of the most demanding ship-owners and markets in the world.

Our company harks back to 1919, although its activity in the shipbuilding business began in 1940. In line with most of the European companies in this sector, the company has evolved progressively towards its current "synthesis shipyard" model.

Currently, Factorías Vulcano is home to a highly-qualified staff specialised in the management of complex shipbuilding projects. We deliver our proven expertise in the areas of planning, engineering, procurement and production coordination –all of which are integrated in quality management, environmental compliance and health risk prevention systems that boast the certifications ISO 9001, ISO 14001 and OHSAS 18001, respectively.

Additionally, Factorías Vulcano has access to the invaluable resource of the shipbuilding industry of the Vigo area, which provides the full spectrum of services required for the production of high-added value ships.



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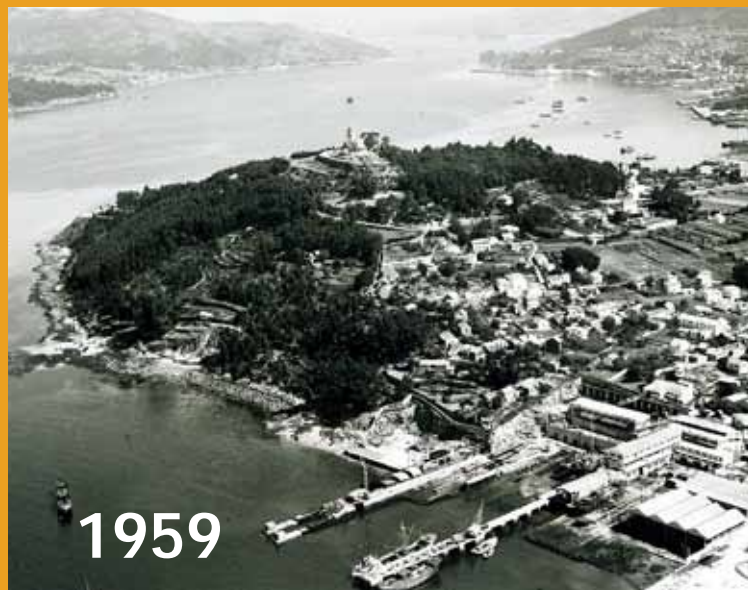
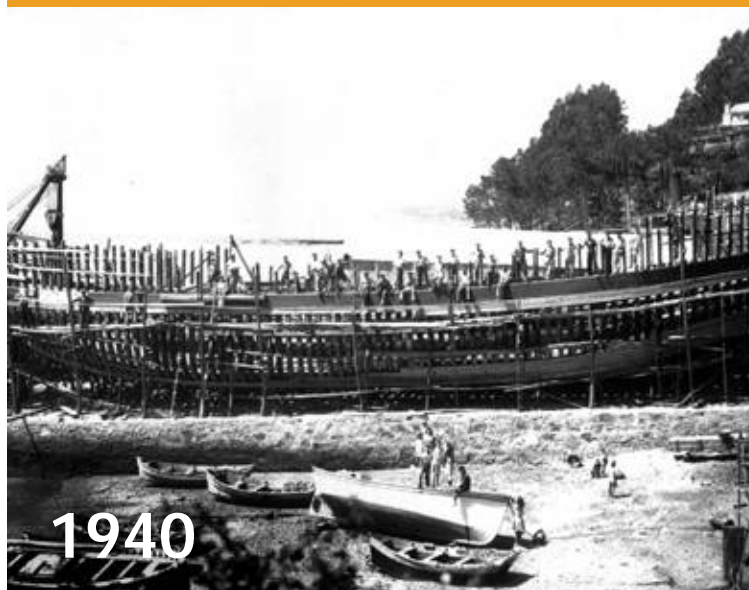
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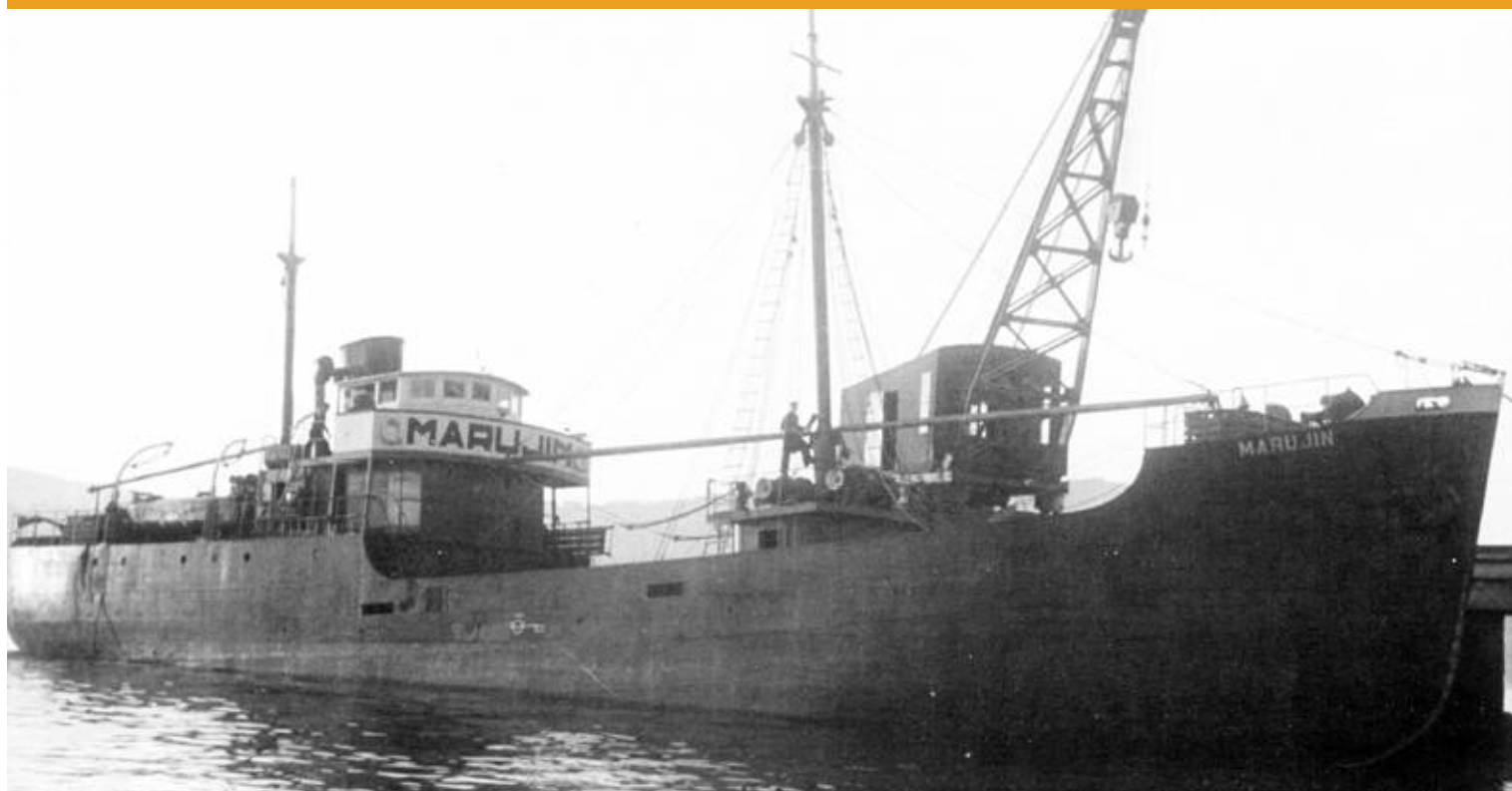
BACKGROUND





**FACTORIAS  
VULCANO**





**1948**

MARUJÍN / General Cargo



**1956**

NB 203 / LITRI / General Cargo

GRT: 400,0 / DWT: 832,0 / LOA: 50,15 m / Breath: 7,90 m / Depth: 3,25 m

## BACKGROUND



**1964**

NB 249 / SER / General Cargo

GRT: 998,0 / LOA: 76,80 m / Breath: 11,32 m / Depth: 4,50 m



**1964**

NB 290 / VULCANO / Tugboat

GRT: 185,9 / DWT: 155,6 / LOA: 28,55 m / Breath: 7,00 m / Depth: 3,75 m



**1967**

**NB 319 / UROUIL / Fishing Vessel**

GRT: 1.480,8 / DWT: 1.670,0 / LOA: 74,70 m / Breath: 12,00 m / Depth: 7,60 m



**1973**

**NB 373 / ALBACORA CUATRO / Tuna Vessel**

GRT: 1.583,0 / DWT: 2.081,0 / LOA: 76,20 m / Breath: 13,60 m / Depth: 6,65 m

## BACKGROUND



**1975**

NB 378 / ANTONIO SUARDÍAZ / Roll-on/Roll-off  
GRT: 1.964,8 / DWT: 4.243,0 / LOA: 96,50 m / Breath: 17.50 m / Depth: 6,25 m



**1977**

NB 384 / SERTOSA DIECISIETE / Tugboat  
GRT: 262,3 / DWT: 178,9 / LOA: 33,50 m / Breath: 8,85 m / Depth: 5,30 m



**1978**

**NB 388 / SIERRA GUADARRAMA / Freezer Vessel**  
GRT: 1.225,0 / DWT: 2.229,0 / LOA: 78,50 m / Breath: 13,60 m / Depth: 7,30 m



**1978**

**NB 392 / LETICIA / Chemical**  
GRT: 3.695,0 / DWT: 6.863,0 / LOA: 108,75 m / Breath: 17,60 m / Depth: 8,00 m

## BACKGROUND



**1979**

NB 397 / **DESAFÍO** / Container Ship

GRT: 2.050,0 / DWT: 6.587,0 / LOA: 103,45 m / Breath: 18.50 m / Depth: 8,30 m



**1980**

NB 398 / **GLORIA DEL MAR** / Roll-on/Lift-off

GRT: 2.841,0 / DWT: 8.696,0 / LOA: 122,77 m / Breath: 19,40 m / Depth: 9,02 m



**1981**

**NB 400 / ROLL-VIGO / Roll-on/Roll-off**

GRT: 2.841,0 / DWT: 5.273,0 / LOA: 122,80 m / Breath: 18,35 m / Depth: 6,50 m



**1983**

**NB 402 / VOLCÁN DE TAMIA / Roll-on/Roll-off**

GRT: 1.254,0 / DWT: 2.646,0 / LOA: 85,50 m / Breath: 16,00 m / Depth: 11,16 m

## BACKGROUND



**1984**

NB 394 / PEÑALARA / General Cargo

GRT: 5.434,0 / DWT: 9.600,0 / GT: 6.483 / LOA: 123,50 m / Breath: 18,50 m / Depth: 10,00 m



**1988**

NB 416 / PESCA VAQUEIRO / Fishing Vessel

GRT: 1.162,0 / DWT: 1.887,0 / GT: 1.819 / LOA: 74,50 m / Breath: 12,50 m / Depth: 7,70 m

# ORGANIZATION AND RESOURCES

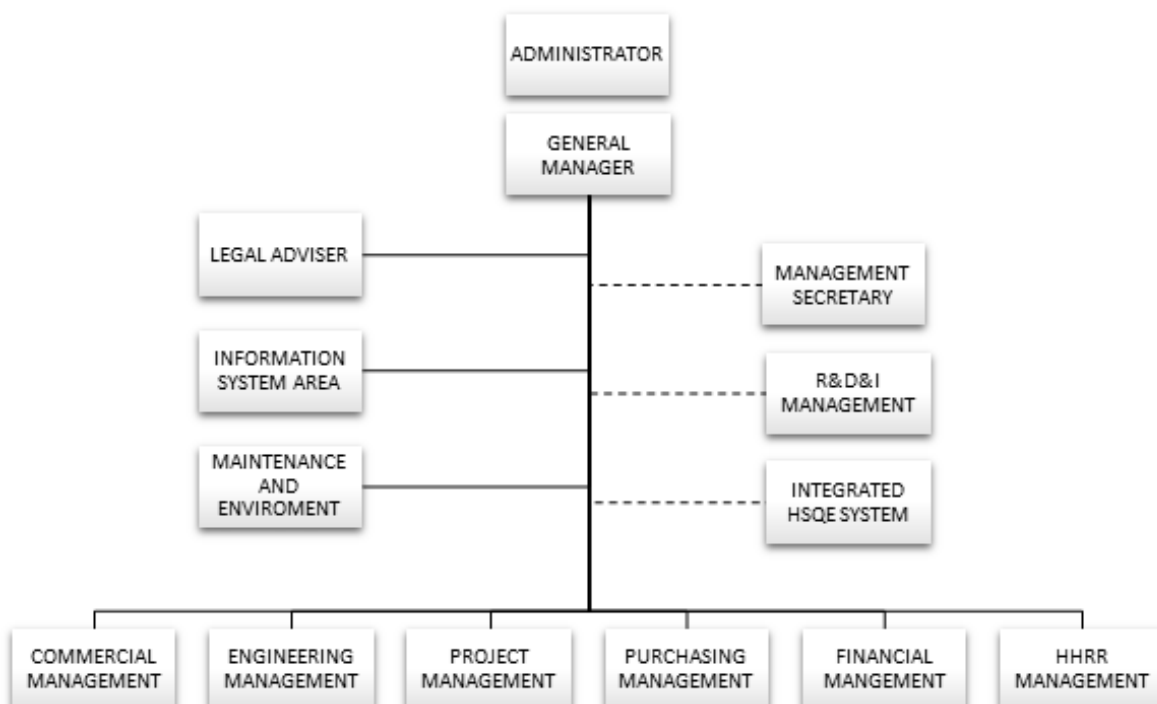
## HH.RR.

The RRHH policy has always been the achievement of a highly qualified and motivated team, interested in the development of the company, innovation, the environment and good practices. Our goal is to obtain the loyalty of our workers and the active participation in the continuous improvement of the company, always focused to achieve our Client's satisfaction.

At Vulcano, we stand for:

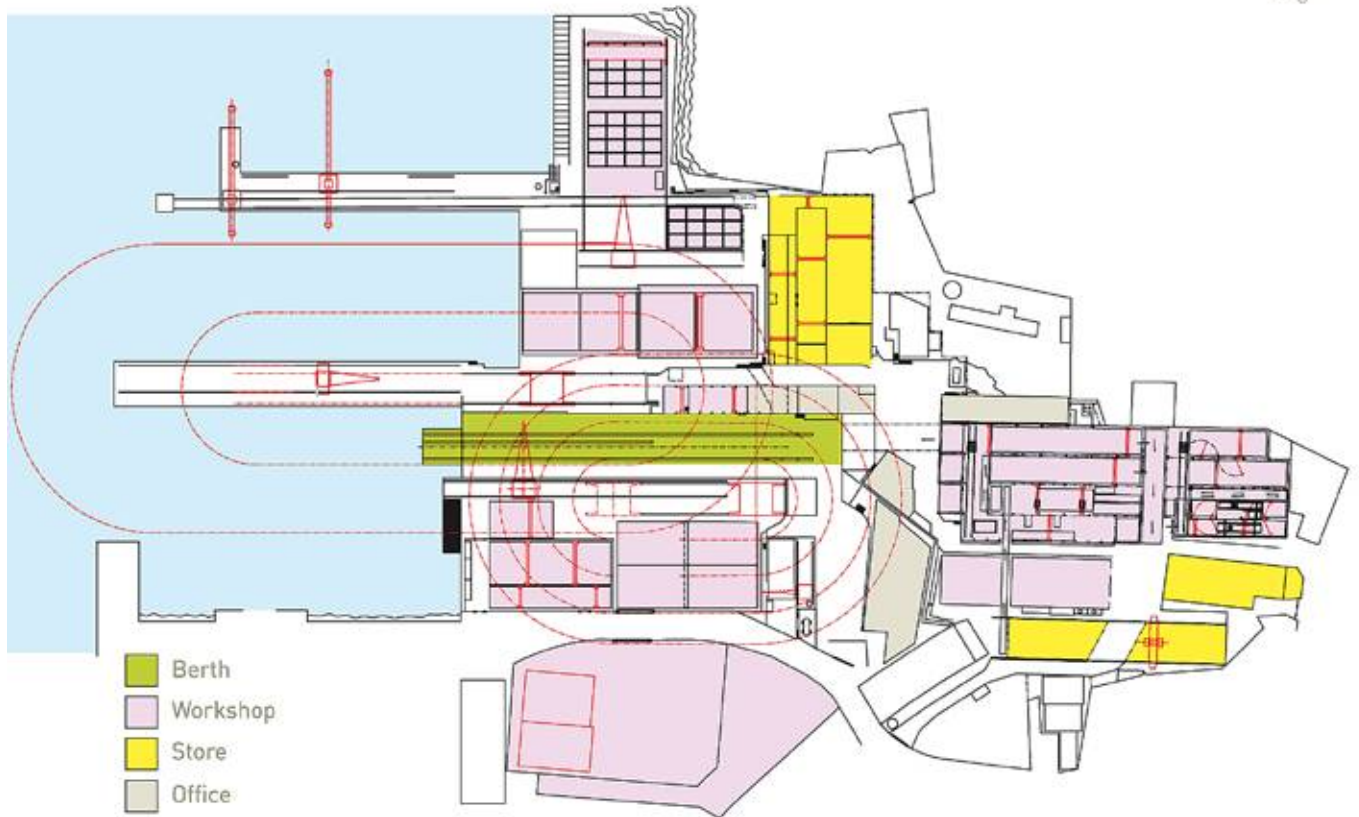
- Respecting individual human rights
- No discrimination, promoting diversity
- Complying with most exigent laws and ordinances
- Creating an environment of free, open-minded dialogue
- Giving safety our highest priority

The Factorias Vulcano staff amounts 80 workers with the following structure





The facilities of the shipyard are located in the city of Vigo (Pontevedra), 69, Santa Tecla rd.



## FACILITIES

**Total Area**                      **79.283 m<sup>2</sup>**

Workshops Total Area        25.600 m<sup>2</sup>

Slipway a Quays                8.522 m<sup>2</sup>

Warehouses & Office Area   13.515 m<sup>2</sup>

### Facilities

Slipway                            170 x 26 m

South Quay                      1 x 160 m

1 x 120 m

North Quay                      1 x 120 m

1 x 140 m

### Grúas

2 Cranes                            125 Tm

2 Cranes                            25 Tm

1 Crane                             30 Tm

1 Crane                             12 Tm

2 Tower Crane                 10 Tm

1 Gantry Crane                 20 Tm





**FACILITIES**



## FACILITIES







**CERTIFICATE OF CE CONFORMITY OF  
FACTORY PRODUCTION CONTROL** 2449/CPR/AC-RL25

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 laying down harmonised conditions for the marketing of construction products and repealing Council Directive 89/104/EEC, VERUS (Notified Body No. 2449) has verified that:

<b>PRODUCT:</b> Steel structures	<b>SUPPLIER:</b> FACTORIAS VULCANO, S.A. C/ Santa Tecla, 49 36207 Vigo (Pontevedra)	<b>MANUFACTURER:</b> FACTORIAS VULCANO, S.A. C/ Santa Tecla, 49 36207 Vigo (Pontevedra)
<b>DESCRIPTION:</b> See Annex		
<b>STANDARD:</b> See Annex		

is subjected by the manufacturer to a Factory Production Control, type testing, type calculation, tabulated values or descriptive documentation of the product and the testing of samples taken at the factory in accordance with a prescribed test plan, and VERUS (Notified Body No. 2449) has conducted the initial inspection of the manufacturing plant and of Factory Production Control and performs the monitoring and permanent assessment of Factory Production Control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the mentioned standards are applied.

This certificate authorizes the manufacturer for CE marking of products indicated, and is valid until it is canceled or withdrawn by VERUS (See QR Code).

Original Approval: **June 2, 2016**      Current Certificate: **August 29, 2017**

Alfonso Valenzuela Garcia  
Managing Director






The validity of this certificate may be verified by the following QR code:





**verus|cert**  
Verus Certification S.L.  
Figuerillas 11  
Urban. El Olivar  
29140 Málaga  
tel.: +34 951 925 041  
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Notified Body Number 2449  
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**CERTIFICATE OF CE CONFORMITY OF  
FACTORY PRODUCTION CONTROL** 2449/CPR/AC-RL25

ANNEX

PRODUCT IDENTIFICATION	STANDARD
STEEL STRUCTURES	EN 1090-1:2009+A1:2011 Execution of steel structures and aluminium structures - Part 1: Requirements for conformity assessment of structural components

Method for CE Marking declaration: 3A  
Execution class: EXC4  
Standard: EN 1090-2:2008+A1:2011 Execution of steel structures and aluminium structures - Part 2: Technical requirements for steel structures



The validity of this certificate may be verified by the following QR code:



Alfonso Valenzuela Garcia  
Managing Director



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# CERTIFICATE OF CE CONFORMITY FACTORY PRODUCTION CONTROL

EN 1090-1 Execution of steel  
structures and aluminium structures

For "large metal structures", this certificate  
entitles Factorías Vulcano to relizar the CE  
Marking of products.



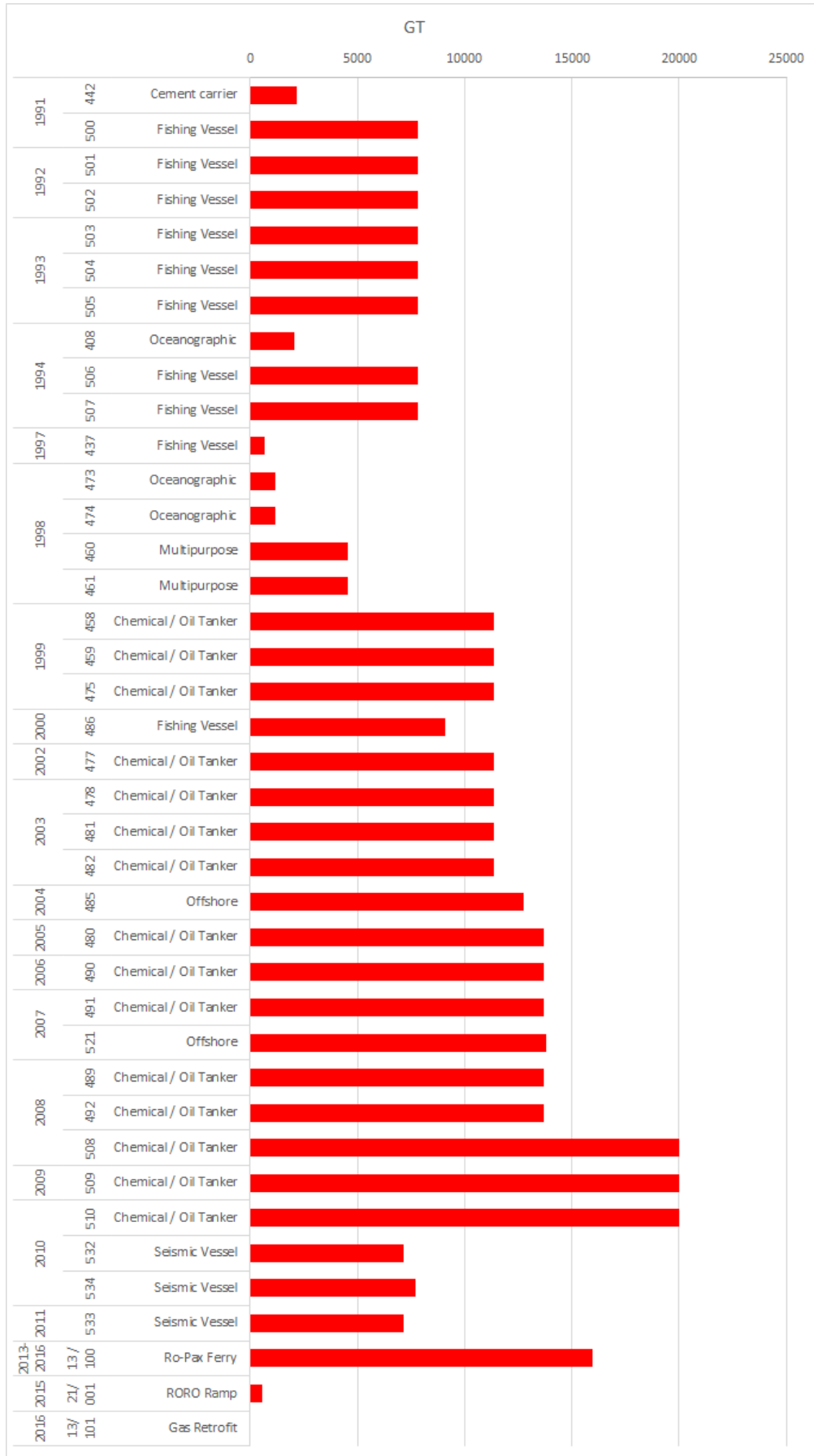
## SHIPBUILDING ANCILLARY INDUSTRIES

The ancillary industries in the shipbuilding sector provides 70% of the added value for most constructions and employs 87% of the workforce directly involved in the shipbuilding process.

The entrepreneurial fabric of the ancillary industry in the area of Vigo is essentially structured in SMEs, all of them highly specialized and providing the full spectrum of services required for the production of high-added value ships.



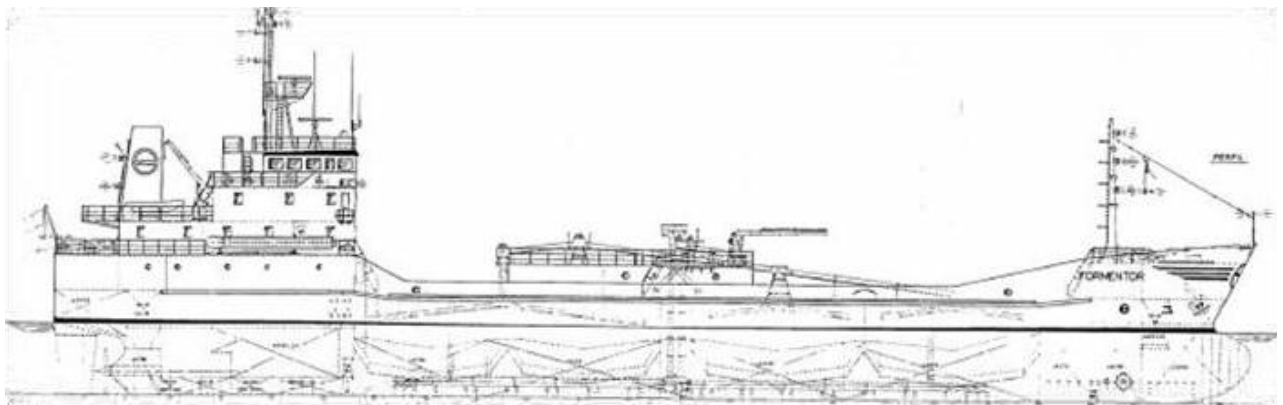
**ACTIVITY SINCE 1991**





## CEMENT CARRIER

NB	Year	GT	LOA	Breadth	Name	Country
442	1991	2.169	82,5	13,0	Formentor	Spain





## FISHING VESSEL

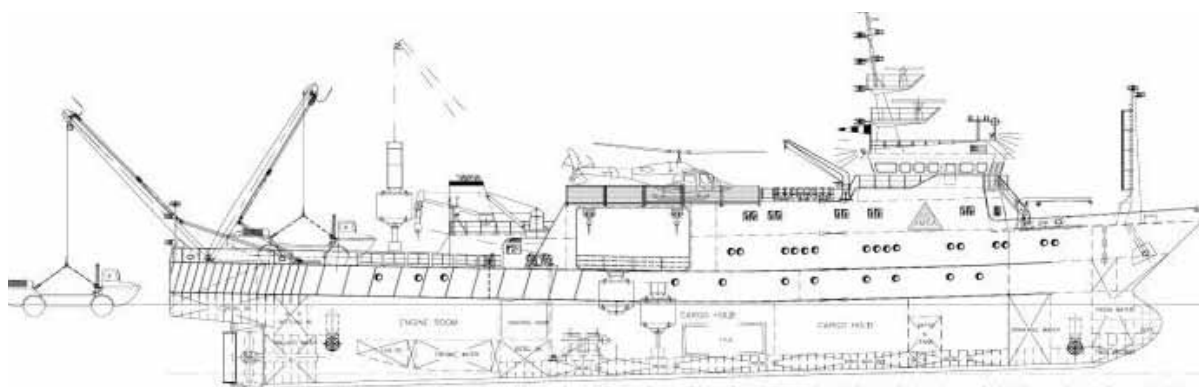
NB	Year	GT	LOA	Breadth	Name	Country
486	2000	9.082	140,8	18,68	Maartje Theadora	Nederland
437	1997	678	46,7	10,00	Walther Herwig III	Norway
507	1994	7.805	105,0	20,00	Mekhanik Kovtun	Russia
506	1994	7.805	105,0	20,00	Kapitan Demidenko	Russia
505	1993	7.805	105,0	20,00	Kapitan Azarkin	Russia
504	1993	7.805	105,0	20,00	Vladimir Starzhinsky	Russia
503	1993	7.805	105,0	20,00	Vigo	Russia
502	1992	7.805	105,0	20,00	Stanovlenie	Russia
501	1992	7.805	105,0	20,00	Solidarnost	Russia
500	1991	7.805	105,0	20,00	Sotrudnichestvo	Russia





**OCEANOGRAPHIC**

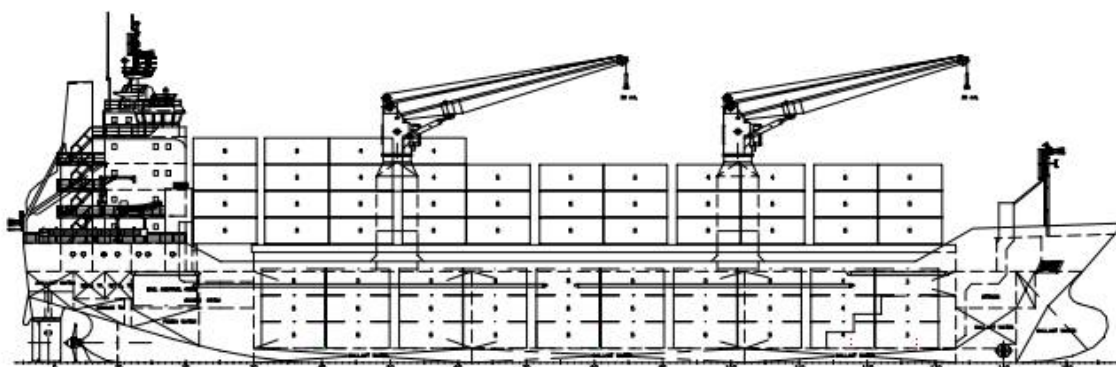
NB	Year	GT	LOA	Breadth	Name	Country
474	1998	1.179	53,5	12,0	BRP Hydrographer Ventura	Philippines
473	1998	1.179	53,5	12,0	BRP Hydrographer Presbitero	Philippines
408	1994	2.065	75,4	12,5	Cape Grafton	Australia





**MULTIPURPOSE CARGO VESSEL**

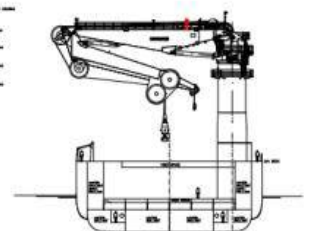
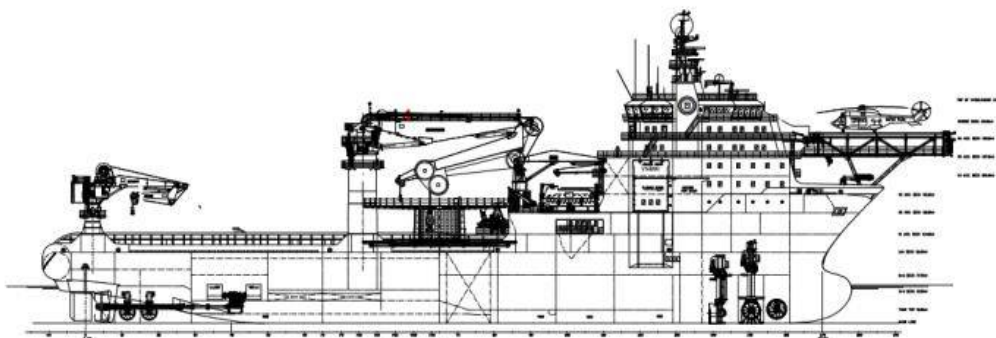
NB	Year	GT	LOA	Breadth	Name	Country
460	1998	4.559	105,0	16,2	HildeK	Germany
461	1998	4.559	105,0	16,2	Helgoland	Germany





## OFFSHORE CONSTRUCTION VESSEL

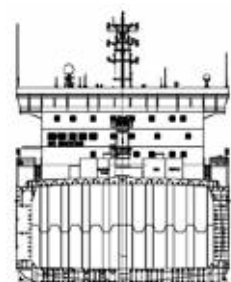
NB	Year	GT	LOA	Breadth	Name	Country
521	2007	16.562	138,5	30,06	BoaSub C	Norway
485	2004	12.741	119,3	27,00	Boa Deep C	Norway





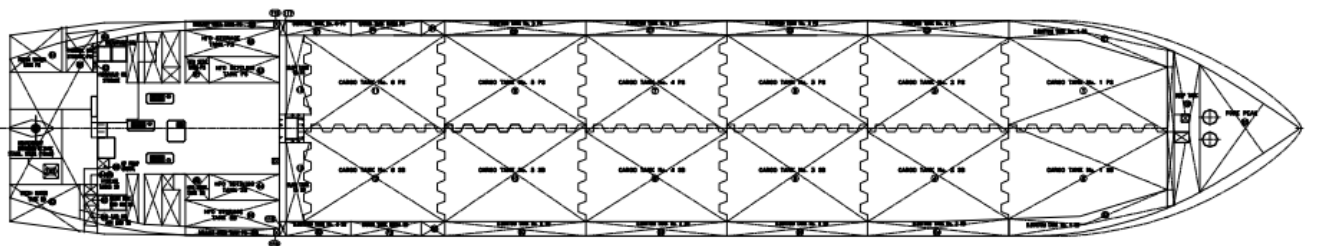
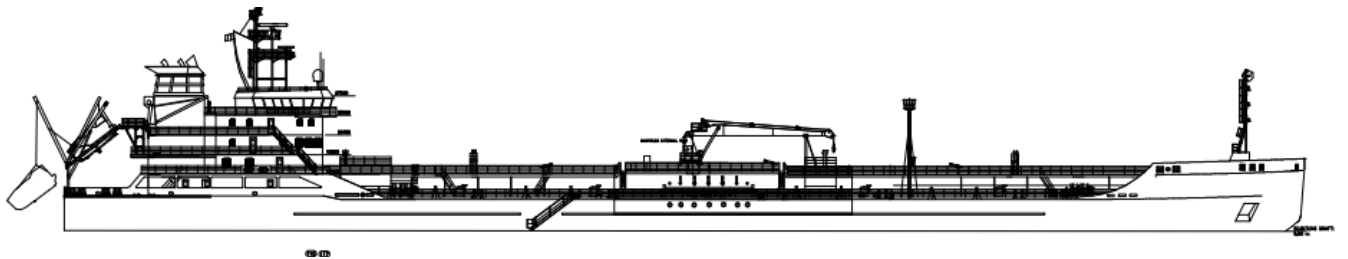
## CHEMICAL/OIL TANKER

NB	Year	GT	LOA	Breadth	Name	Country
510	2010	19.994	176,10	29,8	RN Privodino	Russia
509	2009	19.994	176,10	29,8	RN Murmansk	Russia
508	2008	19.994	176,10	29,8	RN Arkhangelsk	Russia
492	2008	13.500	161,12	23,0	Canneto M	Italy
489	2008	13.500	161,12	23,0	Vicuna	Chile
491	2007	13.500	161,12	23,0	Calajunco M	Italy
490	2006	13.671	161,12	23,0	Dattilo M	Italy
480	2005	13.500	161,12	23,0	Filicudi M	Italy
482	2003	11.377	144,05	23,0	Mar Daniela	Spain
481	2003	11.377	144,05	23,0	Mar Elena	Spain
478	2003	13.740	161,12	23,0	Vulcano M	Italy
477	2002	11.377	144,05	23,0	Mar Adriana	Spain
475	1999	11.377	144,05	23,0	Primo M	Italy
459	1999	11.377	144,05	23,0	United Atland	Sweden
458	1999	11.377	144,05	23,0	United Anton	Sweden





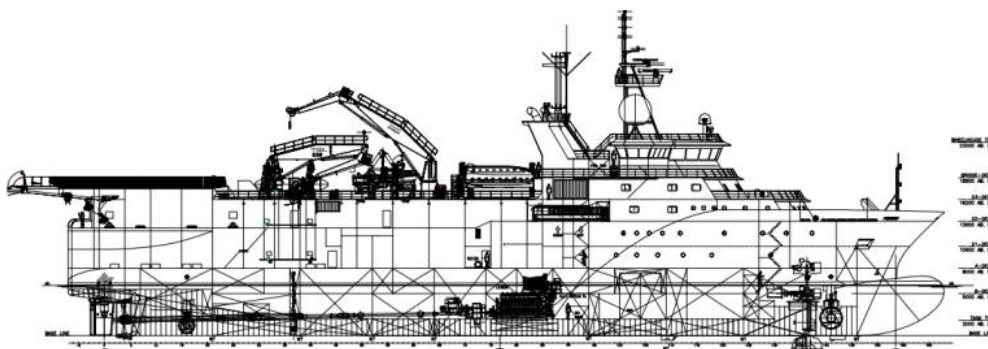
**CHEMICAL/OIL TANKER**





## SEISMIC VESSEL

NB	Year	GT	LOA	Breadth	Name	Country
533	2011	7.689	106,8	19,2	Polar Duchess	Norway
534	2010	7.450	106,8	19,2	PGSApollo	Norway
532	2010	7.450	106,8	19,2	Polar Duke	Norway





## PROJECTS IN PROCESS

FACTORIAS VULCANO and the Shipping Company TRASMEDITERRANEA, on 28th April 2017, signed, the entry into force of the contract for the construction of a new ferry.



The ship, of 139 m in length and 22 knots of speed, will have the latest technological advances and modern solutions of efficiency and respect to the environment that will allow the reduction of emissions by approximately 9%. These measures include the provision of catalysts and the hull painting with fluopolymers to improve hydrodynamic behaviour.

The new ferry will be delivered before the high season of 2018 and will have a capacity of 1,500 passengers, 450 vehicles and 600 linear meters of cargo. It will have modern interiors with innovative facilities to offer the passenger the best of experiences, and will have swimming pool, bars, Food Lounge area and VIP area.



## INNOVATIONS

### OFFSHORE CONSTRUCTION VESSEL

Year of delivery: 2004

Vessel: Shipbuilding 485 "BOA DEEP C"

Ship-owner: Boa Group (Norway)

#### • INNOVATIONS

- This is the first offshore construction vessel in the world classified as CLEAN (which certifies it as environmentally-friendly both during its building process and its operation).
- First vessel in Spain to ever qualify for DP3 class (dynamic positioning that keeps the ship in position even in the event of a fire or flooding in adverse climate conditions).
- Pioneering the installation of hybrid propelling systems (diesel engines in combination with support electrical engines).
- Pioneering the installation of hydro-acoustic HIPAP systems (hydro-acoustic device for dynamic positioning purposes).
- One of the first ships in Spain to bear an ROV (remotely-operated submarines vehicle) deployment and lifting system with a range of 3,000 m depth.
- Fitted with an innovative system (AHC) for rolling and heeling offsetting. Offsetting of heeling torque during crane and winch operation.

### OFFSHORE CONST/PIPE LAYING

Year of delivery: 2007

Vessel: Shipbuilding 521 "BOA SUB C"

Ship-owner: Boa Group (Norway)

#### • INNOVATIONS

- Carrying the biggest on-board articulated crane ever to be installed on a ship worldwide.
- Fitted with a 600-ton electric winch –the most powerful in the world.
- Bearing an ROV (remotely-operated submarines vehicle) deployment and lifting system with a range of 3,000 m depth.
- First ship to qualify for the ship class NAUT-OSV established by Det Norske Veritas to certify 360° visibility from the wheelhouse and ergonomic arrangement of the navigation systems.
- Qualifying for DP3 ship class (dynamic positioning that keeps the ship in position even in the event of a fire or flooding in adverse climate conditions).





## INNOVATIONS

### CHEMICAL/OIL TANKER (PAINTED TANKS)

Years of delivery: 2008-2010

Vessel: Shipbuildings 508, 509 and 510

Ship-owner: Rosneft (Russia)

Singled out by the prestigious magazine MARITIME REPORT AND ENGINEERING as one of the best ships built worldwide in 2008.

#### • INNOVATIONS

- Designed and built to sail in extreme conditions on up to 1-m thick ice layers. Considered as a chemical/oil tanker fitted with an icebreaker bow.
- Noise levels in the living and crew quarters, as well as in the wheelhouse below the thresholds recommended by the IMO (International Maritime Organization).
- First chemical/oil tanker worldwide qualifying for DEICE class (defrosting system both for the main ship sections and lifesaving devices and their access areas in extreme polar conditions).



### 3D SEISMIC VESSEL

Years of delivery: 2010-2011

Vessel: Shipbuildings 532, 533 and 534

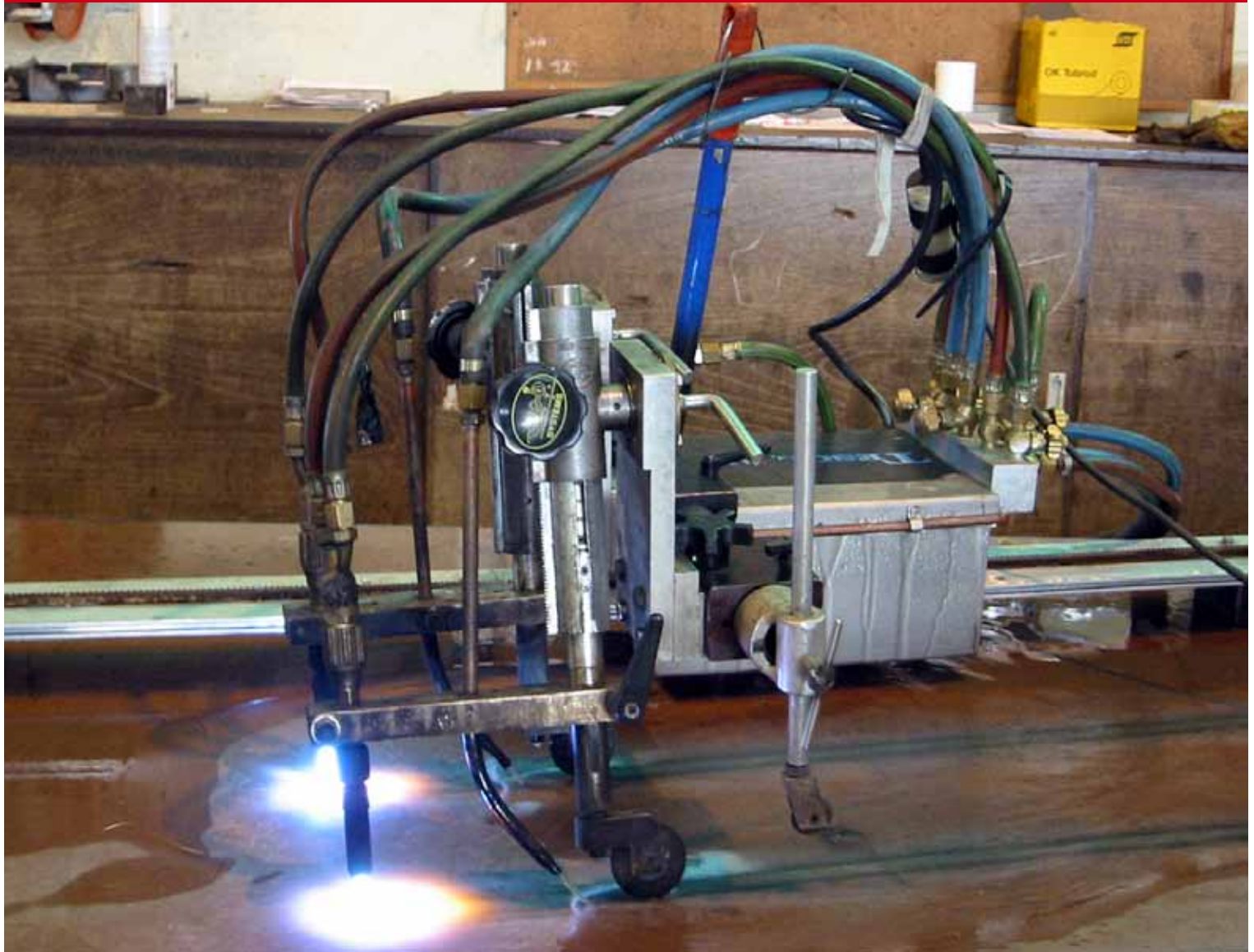
Ship-owner for 532-533: Rieber Shipping (Norway)

Ship-owner: Petroleum Geo-Services-PGS (Norway)

#### • INNOVATIONS

- Acknowledged by the Spanish Naval Engineer Association as one of the most remarkable vessels built in 2010.
- A pioneering vessel in fuel saving during operation owing to its hydrodynamic shape and the layout of its propelling system "father-son". Great competitive advantages against similar vessels.
- Boasting acoustic and comfort systems complying well above the minimum thresholds set by international standards.





## PROCESS INNOVATION

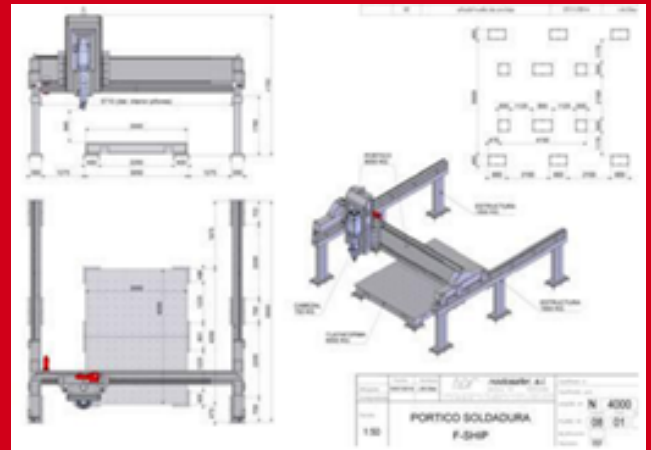
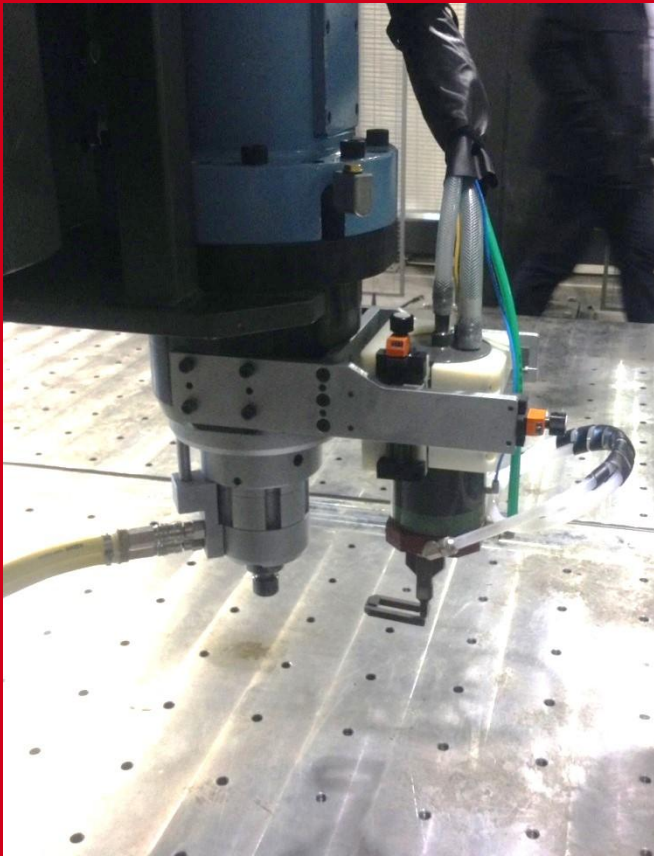
- Pioneering the welding of austenitic-ferritic (Duplex) grade stainless-steel tanks in Galicia.
- Providing training to 2,000 welders through specific courses for Duplex stainless steel works.
- First shipyard worldwide to use one-side only Duplex stainless steel welding.
- Development of innovation and patents, together with the AIMEN Technological Centre, for the design of a machine capable of welding corrugated bulkheads on assembly dry docks. Patent for invention no. 200931253.



- Innovation in the form of a hybrid Laser/MAG welding system for a new prefabricated panel system, thus far only achieved in lab conditions, to be developed at the Shipyard.

- R&D&i project, developed jointly with AIMEN and other shipyards and businesses of the shipbuilding ancillary industry of the Vigo area for metal casting through induction heating. Led by Factorías Vulcano, which has provided its profound





**F-SIHP: development of welding advanced solution by Friction Stir Welding (FSW)**

- A new concept of fabrication of naval structures, by means of FSW, based in the use of a preheating system of electromagnetic induction and the development of an adaptive process control system that allows the manufacture of lighter naval structures, better performance and less distortion, all with a manufacturing cost radically lower than the current



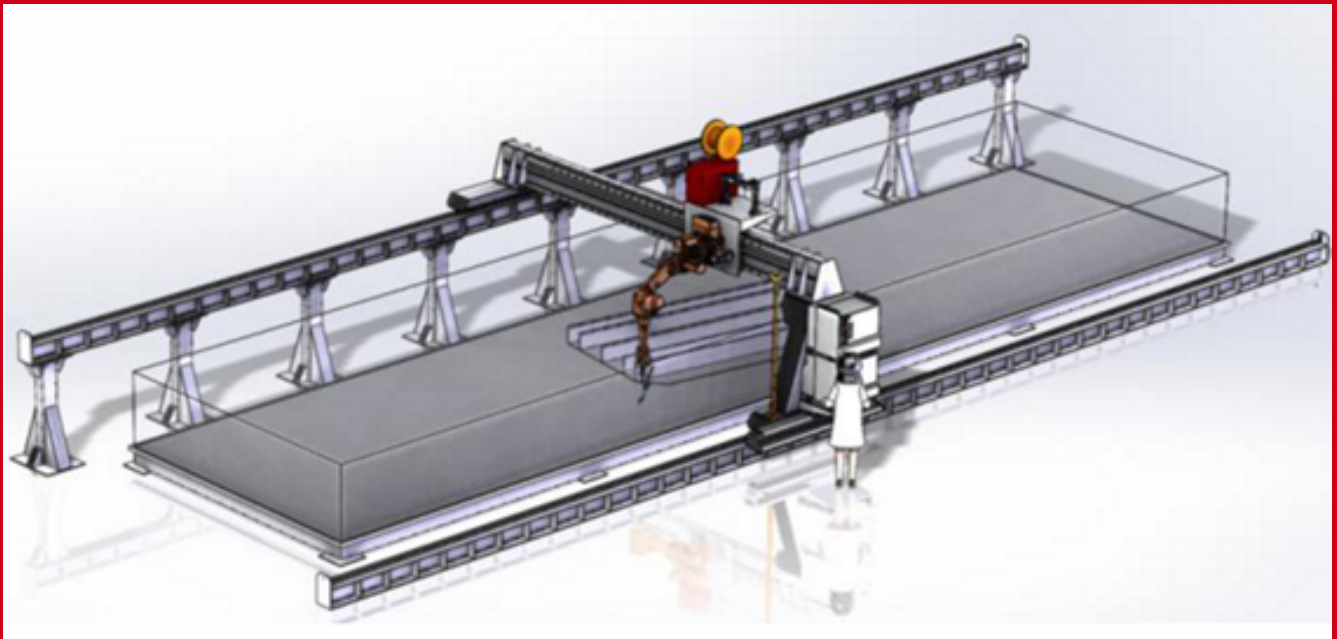


UMI AIMEN/FACTORIAS VULCANO

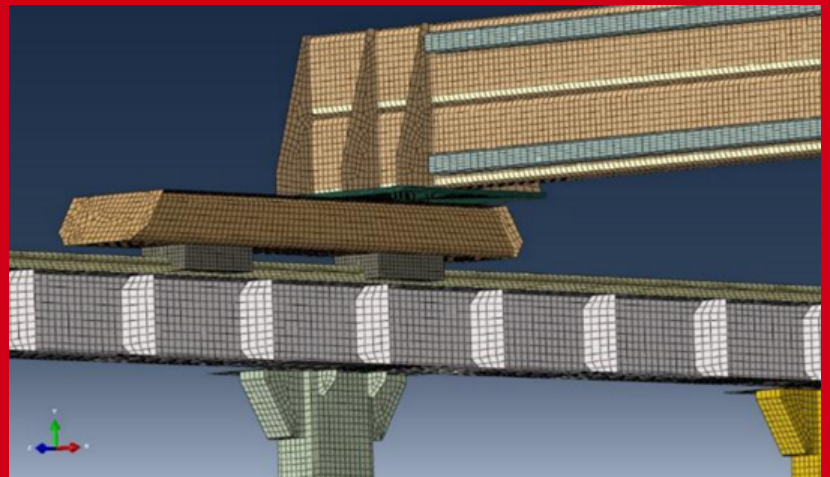
# INNflexION

Desarrollo de tecnologías de fabricación inteligentes y flexibles de alta productividad para el sector de construcción naval

**FACTORIAS  
VULCANO**



FVSA is part of an Innflexion Mixed Unit, whose purpose is to develop flexible and low cost automated production solutions for the union and assembly of naval structures, which will also provide the shipyard with the degree of flexibility necessary to carry out the manufacture of structures of different typology through the implementation of simple changes in these systems.



UNIÓN EUROPEA  
Fondo Europeo de  
Desarrollo Regional (FEDER)  
*Una manera de hacer Europa*



GOBIERNO  
DE ESPAÑA

MINISTERIO  
DE ECONOMÍA  
Y COMPETITIVIDAD



Centro para el Desarrollo  
Tecnológico Industrial  
Subvencionado por el CDTI



XUNTA  
DE GALICIA

axencia  
galega de  
Innovación





## ANNEX: FILLING CARDS



FACTORIAS  
VULCANO, S.A.

### FISHING VESSELS FILING CARD

Name: (1<sup>st</sup> serie) **SOTRUDNICHESTVO** Owner / Broker: **BERGEN INDUSTRIES**

Cargo Capacity: **5455 DWT** Country: **LIBERIA**

Type: **STERN TRAWLER, FREEZING & FACTORY**

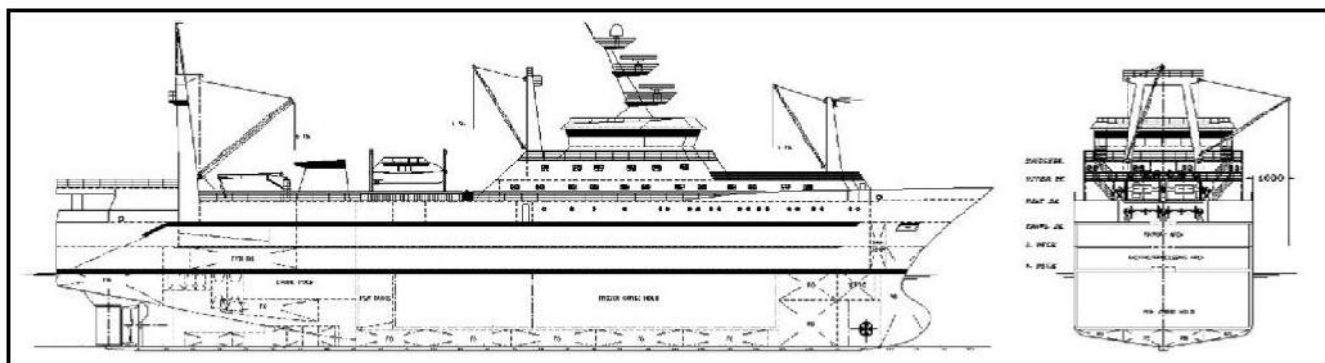
Old Refer.:

Build n° **500 TO 507** Stud. no. **0**

FILING CARD Date: **01.12.99**  
Rev.: **1**  
Pag.: **1**

Built date: **1991 TO 1994**

REFERENCE  
**CBP0500 PAR**



Survey:  Classed:  Ice:

MAIN PARTICULARS (m)		TONNAGES (Tons)		CONSUMABLES (m3)		OUTPUT / SPEED / RANGE	
Length Overall	105,00	GT (IMO 69)	7805	Heavy Fuel	1510	Output (KW)	5920
Length B. Perp.	88,80	NT (IMO 69)		Diesel Oil	99	% MCR - % Sea	100%
Breadth mould.	20,00	TRB (IMO 67)		Lub Oil	34	Speed trial Kn / Draft	15,5 / 6,8
Depth Main D.	9,2/11,8	DWT (d.Sum)	5455	Fresh Water	445	% MCR - % Sea	0
Depth Upper D.	14,70	Displacement	10396	Drink. Water	0	Speed serv. (KN)	0
Summer draught	9,14	Lightweight	4941	Ballast Water	89	Range (nm)	9000
Total Crew	72	TPCI	15			Consumption t/day (F/D)	

CARGOE SPACES (m3)		PROCESING CAPACITY			DECK MACHINERY				
Total Pallets	0	Equipment	Uni	Total Capac.	Fishing Equipment	Uni	Dimensions	Capacity	Typ
Cargo Hold	4100	Freezing Tunnel	0	0	Trawl winches	2	2,14 x 0,765 d.	3800 m (32 mm)	H
Fish Meal Hold	1170	Plate Freezing	10	150T/24H	Swepline winches	4	1,2 x 0,38 d.	7,6 M3	H
Canning Hold	330	Fish Fillets	0	198T/24H	Gilson winches	2	0,85 x 0,445 d.	0	H
Cartoon Hold	0	Insulated Fish Tanks	0	0	Cop-en winches	1	0,85 x 0,38 d.	18 T. 44m/min	H
Cargo Tanks	0	Fish Meal Plant	1	150T/24H	Net sounding	2	1,00 x 0,44 d.	4000 m (12 mm)	H
R.S.W. Tanks	450	Surimi Plant	0	0	Net drums	2	3,6 x 0,56/0,84d	18 M3	H
Fish Oil Tanks	207	Ice Plant	0	0	Fish Crane	2	R. 10/13 m.	4/ 5 T.	H
Cold Water	0	R.S.W Plant	4	450 M3	Windlass	2	17.2 T. at 12 m/min.		H
					Cargo winches	4	0,85 x 0,5 d.	5 T. 50m/min	H

MACHINERY AND AUX. ENGINES				FISH SPECIAL EQUIP.		ANOTHER EQUIPMENT	
Engine (Desing / Type)	WARTSILA	16V 32 D		Fish Pump		Integrate Nav. Bridge	
Output (KW) / r.p.m.	5920	720		Power Block		Bridge Control System	X
Gear Box (Desing / Type)	VOLDA "MEK"	///	ACG850 W/PF700/1	Net Stacker		Satellite Nav. System	X
Reduction / Par	4,65:1			Tuna Boat		Cargo Computers	
Propeller (Desing / Type)	WARTSILA	VARIABLE		Ice Davit	X	Bowthruster	X
Blades Ø / r.p.m.	4000	155		Video Camera Control	X	Antiheeling System	
Bowthruster Ø / kw	1000	440		Automatic Trawl.....	X	Passive Tank	X
Aux. Dies. Eng. (Des. - KW / Type)	(2) DEUTZ-MWM 1030	///	BV6M 628	.....Winch Control	X	Helicopter Deck	
Alternator (Desing - KW / rpm)	(2) INDAR 1160	///	1000	Fish Crane	X	Palletized Storage	
Aux. Dies. Eng. (Des. - KW / Type)						Palletized Discharge	
Alternator (Desing - KW / rpm)							
Shaft Alter. (Desing - KW / rpm)	(1) INDAR 3090	///	1500				
Harbour/ Emerg. (Des. - KW / Type)	(1) DEUTZ 305						
Alternator (Desing - KW / rpm)	(1) INDAR 305	///	1500				
Fecha: 25-11-98				Formato: V - 058		Revisión: 0	



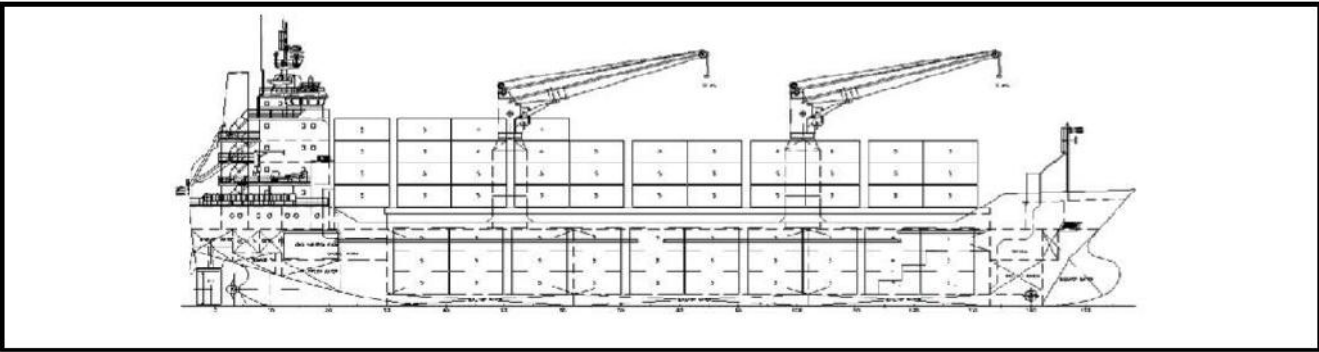
**FACTORIAS  
VULCANO, S.A.**

**CARGO VESSEL FILING CARD**

Name:	Owner / Broker:
<b>HILDE K / HELGOLAND</b>	<b>KREY/ BRIESE SCHIFFAHRTS</b>
Cargo Capacity:	Country:
<b>6850 DWT</b>	<b>GERMANY</b>
Type:	
<b>MULTIPURPOSE CARGO VESSEL</b>	

Old Refer.:	0
Build. no.	Stud. no.
<b>460-461</b>	<b>RT-96/15</b>
Filing Card	Date: 6.05.99
	Rev.: 1
Built date:	Page:
<b>1997</b>	1

REFERENCE	
<b>CBC0460 CMP</b>	



Survey:	<b>G. L.</b>	Classed:	<b>+ 100 A5 E3 G + MC E3 AUT</b>	Ice:	<b>E3</b>
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MAIN PARTICULARS (m)		TONNAGES (Tons)		CAPACITIES (m3)		OUTPUT / SPEED / RANGE	
Length Overall	<b>105,00</b>	GT (IMO.69)	<b>4559</b>	Hold Grain	<b>7800</b>	Output (Kw.)	<b>1 x 3520</b>
Length B. Perp.	<b>97,10</b>	TRB (IMO.67)	<b>0</b>	Heavy Fuel	<b>447</b>	% MCR - % Sea	<b>100 / 0</b>
Breadth mould.	<b>16,20</b>	DWT (d. Sum.)	<b>6700</b>	Diesel Oil	<b>49</b>	Speed trial (Kn.) / Draft	<b>15.0 / 4.10</b>
Depth mould.	<b>9,00</b>	DWT (d. Sct.)	<b>6850</b>	Lub Oil	<b>22</b>	% MCR - % Sea	<b>0</b>
Summer draught	<b>7,25</b>	Displacement	<b>9200</b>	Fresh Water	<b>51</b>	Speed serv. (Kn.) / Draft	<b>0</b>
Scantling draught	<b>7,35</b>	Lightweight	<b>2500</b>	Ballast Water	<b>2794</b>	Range (nm)	<b>0</b>
Crew- Passage	<b>14 - 0</b>	TPC/I	<b>14.8</b>	F/D.O. Cargo	<b>0</b>	Consumption t/day (F/D)	<b>0</b>

CONTAINERS CAPACITY		ANOTHER CAPACITIES		HOLD N° & DIMENSIONS		CARGO INSTALLATION	
TEU Total	<b>304</b>	Pallets (1x1.2)	<b>0</b>	(1) <b>66,95 x 12,80</b>		Cranes	(2) <b>36 T./2,3 - 22 M.</b>
In Hold	<b>141</b>	Cars (Eur. std.)	<b>0</b>	Temperature	<b>0</b>	Derricks	<b>0</b>
On Deck	<b>163</b>	Trailers	<b>0</b>	Stack loads (mt. TEU / FEU)		Winches	<b>2 FORE / 2 AFT</b>
at 14 mt.	<b>218</b>	Lane meters	<b>0</b>	Tanktop	<b>20/40</b>	Lifts	<b>0</b>
Reefer plugs	<b>45</b>	Hatch n° dimension & type		Hatch covers	<b>30/40</b>	Cardecks	<b>0</b>
Lengths (ft)	<b>20, 40</b>	(1) <b>66,95 x 12,80 F</b>		Permissible loads (mt / m2)		Ramps (fixed/movils)	<b>0</b>
Heights (ft)	<b>8,5/ 9 /9,5</b>	0		Tanktop	<b>10,0</b>	Doors (side / aft)	<b>0</b>
		0		Tweendeck	<b>0</b>		
		(F): Folding; (P): Pontoon		Hatch covers	<b>1,60</b>		

MACHINERY AND AUX. ENGINES				SPECIAL EQUIPMENT		ANOTHER EQUIPMENT	
Engine (Desing / Type)	<b>MAK</b>	<b>8M32</b>		Integrate Nav. Bridge	<b>0</b>		
Output (Kw.) / r.p.m.	<b>1 x 3520</b>	<b>600</b>		Dynamic Position	<b>0</b>		
Gear Box (Desing / Type)	<b>RENK</b>	<b>HUW-750</b>		Satellite Nav. System	<b>X</b>		
Reduction / Par	<b>3,529:1</b>	<b>0</b>		Cargo Computers	<b>0</b>		
Propeller (Desing / Type)	(1) <b>BERG</b>	<b>CONTROL.</b>		Heavy Cargoes	<b>X</b>		
Blades Ø / r.p.m.	<b>3800</b>	<b>170</b>		Hazardous Cargoes	<b>X</b>		
Bowthruster Ø / Kw.	<b>1300</b>	<b>360</b>		Antiheeling System	<b>0</b>		
Aux.Dies.Eng.(Desing.-Kw./Typ)	(2) <b>VOLVO</b>	<b>TAMD 162C</b>					
Alternator (Desing.-Kw./ rpm)	(2) <b>A.V.KAICK</b>	<b>330 1500</b>					
Aux.Dies.Eng.(Desing.-Kw./Typ)	<b>0</b>	<b>0</b>					
Alternator (Desing.-Kw./ rpm)	<b>0</b>	<b>0</b>					
				<b>DOCUMENTACION</b>			
Shaft Alter. (Desing.-Kw./ rpm)	(1) <b>A.V.KAICK</b>	<b>600 1500</b>		Especificación	(Re/ Co -In/ Es)	<b>C-I/E</b>	
	<b>0</b>	<b>0</b>		Planos	(Dis/For/Mae/It)	<b>D/F/M/H</b>	
Harbour/Emer.(Des. -Kw./Typ)	(1) <b>VOLVO</b>	<b>TMD102A/KC</b>		Cálculos	(Cap/Est/Pot/Bal)	<b>C/E/P/B</b>	
Alternator (Des.-Kw./ rpm)	(1) <b>A.V.KAICK</b>	<b>130 1500</b>					
Fecha: 25 - 11 - 98				Formato: V - 060		Revisión: 0	





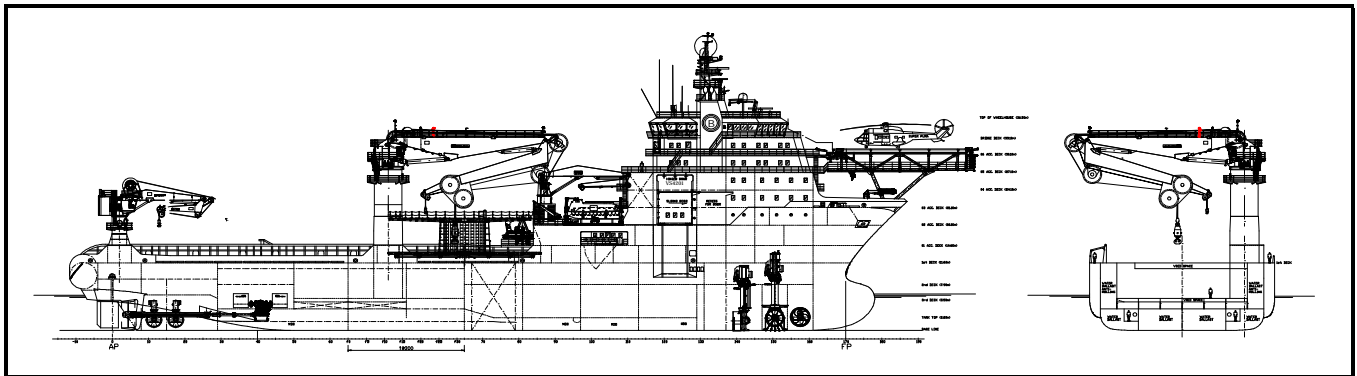

**OFFSHORE VESSEL FILING CARD**

Nº IMO :	<b>9275153</b>
Build. no.	<b>521</b>
Stud. no.	<b>0</b>
Filing Card	Date <b>28/07/2007</b> Rev. <b>E</b>
Built date:	<b>2007</b>
Page:	<b>1</b>

Name:	<b>BOA SUB C</b>	Owner / Broker:	<b>BOA DEEP C II AS</b>
Cargo Capacity:	<b>12.000 dwt</b>	Flag:	<b>MALTA</b>
		Call sign:	<b>9HUC8</b>

REFERENCE	<b>VOC</b>
<b>CBV0521</b>	

Type:	<b>OFFSHORE CONSTRUCTION / PIPELAYING VESSEL</b>
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Survey:	<b>D.N.V.</b>	Classed:	<b>+ 1A1, , E0, Tug/Supply Vessel basic SF, Pipelaying, HELDK, Dynpos, AUTRO, CLEAN, Comf-V(3), Comf-C(3), register notations dk(+), and T-MON.</b>	Ice:	<b>-</b>
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MAIN PARTICULARS (m)		TONNAGES (Tons)		CAPACITIES (m3)		OUTPUT / SPEED / RANGE	
Length Overall	<b>138,50</b>	GT (IMO 69)	<b>13791</b>	Holds Chain	<b>1885</b>	Output (KW)	<b>2 x 6.600</b>
Length B. Perp.	<b>124,12</b>	TRB (IMO 67)	<b>4137</b>	Cargo Holds	<b>2770</b>	% MCR - % Sea	<b>100 - 0</b>
Breadth mould.	<b>30,06</b>	DWT (d. Sum.)	<b>12.036</b>	Heavy Fuel	<b>0</b>	Speed trial (KN) // Draft	<b>17,0 / 6,00 m</b>
Depth mould.	<b>11,60</b>	DWT (d. Sct.)	<b>12.036</b>	Diesel Oil	<b>3432</b>	% MCR - % Sea	<b>100 - 0</b>
Summer draught	<b>8,80</b>	Displacement	<b>24.018</b>	Lub Oil	<b>68</b>	Speed trial (KN) // Draft	<b>15,5 / 8,80 m</b>
Scantling draught	<b>8,80</b>	Lightweight	<b>13.405</b>	Fresh Water	<b>1426</b>	Range (nm)	<b>9500</b>
Crew - Scientific	<b>55 + 50</b>	TPC/I	<b>34</b>	Ballast Water	<b>11269</b>	Consumption t/day (F/D)	<b>130</b>

SPECIAL INSTALLATIONS	OTHER CHARACTERISTICS
Two separate engine room, switchboard and steering gears, acc. IMO DP3 requirements.	Free deck space: 1587 m <sup>2</sup>
Propulsion mode: Diesel Electric with 2x3.300 kW electric motors in each shaft	Main deck reinforced for 15 t/m <sup>2</sup>
Dynamic positioning (Dynpos AUTRO), with remote joy-stick	Bollard pull : 225 tons at 100% MCR.
Integrate Navigation Bridge E0	Watertight remote controlled A60 doors.
IAS with 2565 I/A	Helideck designed for a Sikorski S92
ROV hangar std. & port side, and ROV control room	Total capacity: 140 pers. with 35 pullman beds (105+35)
Moon-pool off 7,20 x 7,20	
Anti-rolling and Anti-heel tanks with flow control for automatic operation	
Passive roll reduction tank	
Pipe lay spread system	

MACHINERY AND AUX. ENGINES		DECK MACHINERY	
Diesel engines (Desing / Type)	<i>see Aux. Diesel Engine</i>	CRANE	1 x Offshore crane 400 T at 12 m with A.H.C.
Output (KW) / r.p.m.	<i>see Aux. Diesel Engine</i>	CRANE	1 x Offshore crane 30 T at 18m with A.H.C.
Electrical AC motors (Desing / Typ)	4 x Siemens 1RN4560-6PM90/Z	CRANE	1 x Offshore/Marine crane - SWL 15 t at 20 m
Output (KW) / r.p.m.	4 x 3300 Kw / 0-900-1220 rpm	CRANE	1 x Telescopic folding crane - SWL 5 t at 6 m
Gear Box (Desing / Type)	2 x Scana Volda EGACG/15/1080S	CRANE	1 x Telescopic folding crane - SWL 0.5 t at 20 m
Reduction / Par	8.074 : 1	ROLLERS	2 off x 5 m length - 4.5 m diameter - Pull off 750 t Stern
Propeller (Desing / Type)	2 X Scana Volda CP NOZZLE	TOWING	Retractable Towing pins 330 tons
Blades Ø / r.p.m.	4400 mm / 111 - 135 rpm	TOWING	2 Forks
Side Thruster (Ø / Kw)	2x2250 + 1x2750 mm / 2x1425 + 1x1800 Kw	<b>TOWING, ANCHORING &amp; MOORING WINCHES</b>	
Retract. Azimuth Thruster (Ø / Kw)	1 x 2600 mm + 1 x 2750mm / 2 x 2150 Kw	WINCH	1 off Towing / Anchor Handling offshore winch - 3 Drums
Aux. Dies. Eng. (Desing.-KW./Typ)	2 x Wartsilla 12V32 - 2 x 5760 Kw	WINCH	Elec. driven - AH drum 600 t pull - Towing drum 500 t pull
Alternator (Desing.-KVA/ rpm)	x Siemens 1DK 4536-05 - 2 x 6150 KVA / 720 rp	WINCH	Two Windlass / Mooring winches
Aux. Dies. Eng. (Desing.-KW./Typ)	4 x Wartsilla 6L32 - 4 x 2880 Kw	WINCH	Two tugger winches pull 20 tons (01 Acc Deck)
Alternator (Desing.-KVA/ rpm)	x Siemens 1FJ4 805-10 - 4 x 3070 KVA / 720 rp	WINCH	Two guide winches pull 15 tons (1st Deck)
Shaft Alter. (Desing.-KW/ rpm)	-	CAPSTAN	Two Capstans - 15 tons with warping end head (1st Deck)
Harbour (Desing.-KVA./Typ)	Caterpillar 3508 + Siemens - 910 KVA	CAPSTAN	Two Capstans - 15 tons (03 Acc Deck)
Emergency (Desing.-KW./Typ)	<i>see Harbour</i>	REELS	Two storage rope reels - pull 5 ton
Fecha: 25 - 11 - 98		Formato: V - 061	Revisión: 0



FACTORIAS  
VULCANO, S.A.

### RESEARCH VESSEL FILING CARD

N° IMO : **9265342**

Name: **BOA DEEP C** Owner / Broker: **BOA DEEP C. AS**

Build. no. **485** Stud. no. **0**

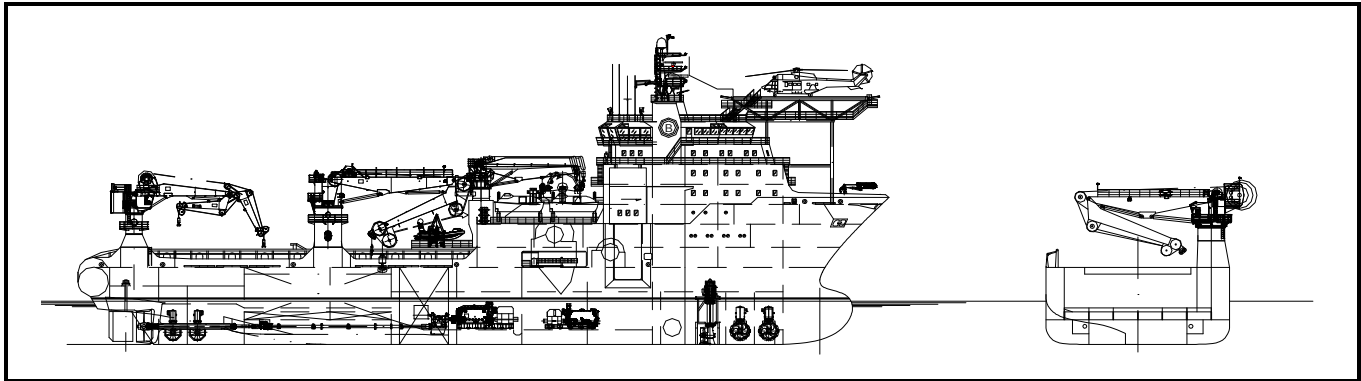
Cargo Capacity: **8400 DWT** Country: **NORWAY**

Filing Card Date **26.07.06**  
Rev. **5**

REFERENCE  
**CBV0485 VOC**

Type: **OFFSHORE CONSTRUCTION VESSEL - VS 4201**

Built date: **2003** Page: **1**



Survey: **D.N.V.** Classed: **+A1, Ice C, E0, Tug/ Supply vessel, SF, HELDK, Dynpos., AUTRO, CLEAN, Comfort Class rating 3, register notations dk(+), hl(p) and T-MQN** Ice: **C**

MAIN PARTICULARS (m)		TONNAGES (Tons)		CAPACITIES (m3)		OUTPUT / SPEED / RANGE	
Length Overall	<b>119,30</b>	GT (IMO 69)	<b>12741</b>	Holds Chain	<b>6x180</b>	Output (KW)	<b>6000 + 3000</b>
Length B. Perp.	<b>102,00</b>	NT (IMO 69)	<b>1322</b>	Cargo Holds	<b>2x1150</b>	% MCR - % Sea	<b>85 / 0</b>
Breadth mould.	<b>27,00</b>	DWT (d. Sum.)	<b>8590</b>	Heavy Fuel	<b>0</b>	Speed trial (KN) // Draft	<b>17,1 / 6,6</b>
Depth mould.	<b>11,60</b>	DWT (d. Sct.)	<b>8590</b>	Diesel Oil	<b>3500</b>	% MCR - % Sea	<b>80 -- 0</b>
Summer draught	<b>8,60</b>	Displacement	<b>18083</b>	Lub Oil	<b>58</b>	Speed trial (KN) // Draft	<b>13 / 8,8</b>
Scantling draught	<b>8,80</b>	Lightweight	<b>9493</b>	Fresh Water	<b>1400</b>	Range (nm)	<b>9500</b>
Crew - Scientific	<b>50+50</b>	TPC/I	<b>26,3</b>	Ballast Water	<b>4864</b>	Consumption t/day (F/D)	<b>130</b>

SPECIAL INSTALLATIONS	OTHER CHARACTERISTICS
Two separate engine room,switchboard and steering gears. AUTRO class requirements.	Free deck space: 1150 m2 (23x50)
Dynamic positioning (Dynpos AUTRO), with remote joy-stick	Main deck reinforced for 15 t/m2
Integrate Navigation Bridge E0	Bollard pull : 260 tons.
Pipe lay spread system	Watertight remote controlled A60 doors.
Helideck designed for a Super Puma S61	
ROV hangar std. & port side,and ROV control room	
Moon-pool off 7,20 x 7,20	
Anti-rolling and Anti-heel tanks.	
Propulsion modes: Diesel; Diesel Electric & Diesel with Electric Booster	
IAS with 2565 I/A	

MACHINERY AND AUX. ENGINES			DECK MACHINERY	
Diesel engines (Desing / Type)	<b>CATERPILAR</b>	<b>3616TA</b>	CRANE	Two off 15 tons at 20 m with Active Heave Compensation
Output (KW) / r.p.m.	<b>2 x 6000 KW</b>	<b>1000</b>	CRANE	One Telescopic folding off 1 ton at 16 m with A.H.C. system
Electrical AC motors (Desing / Typ)	<b>SIEMENS</b>	<b>1RN4 560-6PM90-Z</b>	CRANE	One telescopic folding crane off 5 ton at 6 m.
Output (KW) / r.p.m.	<b>2 x 3000 KW</b>	<b>1200</b>	CRANE	One offshore crane 250Tn with AHC winch hydraulic driver
Gear Box (Desing / Type)	<b>(2) SCANA VOLDA</b>	<b>ACG/1080</b>	CRANE	One offshore crane 30Tn at 15 m with AHC
Reduction / Par	<b>6,43:1</b>	<b>10,9:1</b>	ROLLERS	Two off 5 m length and dia. 4,5 m. Pull of 750 tons. at stern
Propeller (Desing / Type)	<b>(2) SCANA VOLDA</b>	<b>CP IN NOZZLE</b>		Towing Pins of 330 tons
Blades Ø / r.p.m.	<b>4x4400</b>	<b>140</b>		Two Forks
Side Thruster (Ø / Kw)	<b>(2+2) Aft&amp;For.BRUNVOLL</b>	<b>2250 / 1425</b>		<b>ANCHORING &amp; MOORING WINCH</b>
Retract. Azimuth Thruster (Ø / Kw)	<b>(1) BRUNVOLL</b>	<b>2100 / 1200</b>	WINCH	Two Windlass/ Mooring Winches
Aux.Dies.Eng.(Desing.-KW./Typ)	<b>(2) CATERPILLAR 2530 KW</b>	<b>3608TA</b>	WINCH	Two Tugger Winches. Pull 20 tons
Alternator (Desing.-KW/ rpm)	<b>(2) SIEMENS 2420 KW</b>	<b>900</b>	WINCH	One Towing/ Anchor Handling Winch. 3 drums/ 500 tons.
Aux.Dies.Eng.(Desing.-KW./Typ)	<b>(2) CATERPILLAR 1900 KW</b>	<b>3606TA</b>	WINCH	Two Constan Tension. pull 15 tons wire 2500 m. 16 mm dia
Alternator (Desing.-KW/ rpm)	<b>(2) SIEMENS 1820 KW</b>	<b>900</b>		
Shaft Alter. (Desing.-KW/ rpm)	<b>(2) SIEMENS 4800 KW</b>	<b>900</b>	REELS	Two Rope Reels 50 tons. Wire 3500 m. 76 mm dia.
Harbourt (Desing.-KW./Typ)	<b>(1) CATERPILLAR 968 KW</b>	<b>3508TAB</b>	CAPSTAN	Two Capstans off 15 tons.
Emergency (Desing.-KW./Typ)	<b>(1) CATERPILLAR 183 KW</b>	<b>3306TA</b>		

Fecha: 25 - 11 - 98

Formato: V - 061

Revisión: 0





FACTORIAS  
VULCANO, S.A.

**RAMP Ro-Ro FILING CARD**

Name: **RAMPA RORO BOUZAS** Owner: **COMSA para A.P.V**

Cargo Capacity: Country: **ESPAÑA**

Type: **RO-RO BOARDING RAMP**

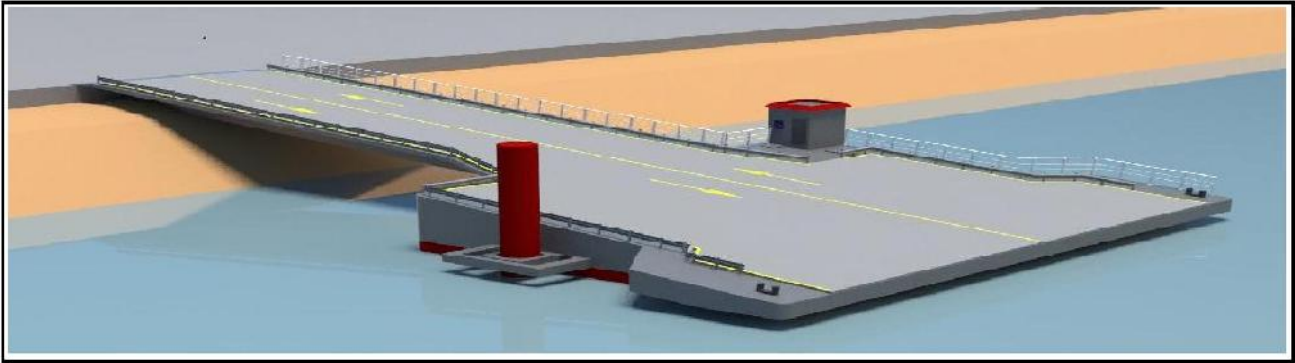
IMO number: **N/A**

Build. no. **21001** Stud. no. **0**

Filing Card Date **06-05-16** Rev. **1**

Built date: **2015** Page: **1**

REFERENCIA  
**RT15-01**



Survey: **Client** Reglamentacion : **LR for linkspans** Icc: **NO**

DIMEN.PRINCIPALES (m)	TONNAGES (Tons)	CAPACITIES (m3)	OUTPUT / SPEED / RANGE
Length Overall	<b>52,08</b>	GT (IMO 69) <b>799</b>	Output (KW)
Length B. Perp.	<b>31,28</b>	TRB (IMO 67)	% MCR - % Sea
Breadth mould.	<b>32,00</b>	DWT (d. Sum.)	Speed trial (KN) // Draft (m)
Depth mould.	<b>4,80</b>	DWT (d. Set.)	% MCR - % Sea
Min. Draught	<b>1,80</b>	Displacement	Speed serv. (KN) // Draft (m)
Max. Draught	<b>3,00</b>	Lightweight	Range (nm)
		TPC/I	Consumption t/day (F/D)
			<b>N.A.</b>

SPECIAL INSTALLATIONS	INSTRUMENT. EQUIPMENT	DECK MACHINERY & EQUIPMENT
Ramp design for load & unload of vehicles	<b>N.A.</b>	1 Rubber Fenders
Ramp design for any local tide condition.		1 Fixed mooring equipment
Road surface 770 m2		1 Air conditioning to warehouse
Ramp for 3 tractor units w/trailer 3x120t & an uniform load 0,5t/m2		1 Electrical shore connection
Guardrail around of ramp that prevents from falling		

MACHINERY AND AUX. ENGINES	SPECIAL EQUIPMENT
Father Engine (Desing / Type) Output (KW) / r.p.m. Son Engine (Desing / Type) Output (KW) / r.p.m. Gear Box (Desing / Type) Reduction ratio / PTO (Kw) Propeller (Desing / Type) Blades Ø (mm) / Speed (r.p.m.) Shaft Alter. (Desing / type ) Output (kVA / rpm / V / Hz ) Steering gear (Design / Torque ) Rudder ( Design / Area / Angle ) Bow thruster ( Design / Ø / Kw) Azimuth thruster ( Design / Ø / Kw) Aft thruster ( Design / Ø / Kw) Emerg. Genset (Desing.-KW/ rpm) Harbour Genset (Desing.-KW/ rpm)	<b>N.A.</b>
	2 Ballast pumps AZCUE of 180 m3/h @ 6 mwc 1 Remote ballast valves 1 Ballast tanks Sounding
Fecha: 01-01-06	Formato: V - 061 Revisión: 0



**FACTORIAS  
VULCANO, S.A.**

**RESEARCH VESSEL FILING CARD**

IMO number: **9441130**

Name: **ABEL MATUTES** Owner / Broker: **GAS NATURAL**

Build. no. **13101** Stud. no.

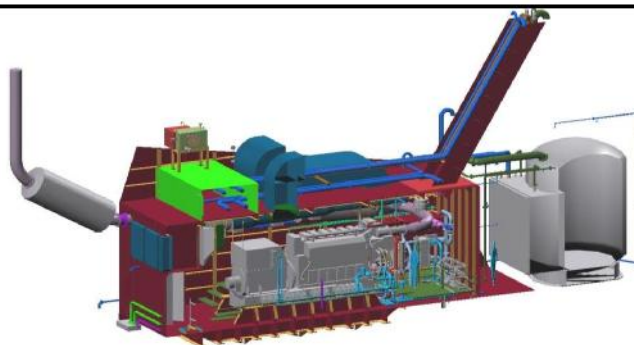
Cargo Capacity: Country: **SPAIN**

Filing Card Date **10-05-16**  
Rev. **0**

**REFERENCE**

Type: **GAS RETROFIT (Harbour Genset)**

Built date: **2016** Page: **1**



Survey: **BV** Classed: Ice: **-**

MAIN PARTICULARS (m)		TONNAGES (Tons)		CAPACITIES (m3)		OUTPUT / SPEED / RANGE	
Length Overall	<b>24,00</b>	GT (IMO 69)	-	Heavy Fuel	-	Output (KW)	-
Length B. Perp.	-	NT (IMO 69)	-	Diesel Oil	-	% MCR - % Sea	-
Breadth mould.	<b>5,20</b>	DWT (at 6,0 m)	-	Lub Oil	-	Speed trial (KN) // Draft (m)	-
Depth mould.	<b>11,70</b>			Lub Oil	-		-
Summer draught	-			Fresh Water	-		-
Scantling draught	-	TPC/I	-	Ballast Water	-	Range (nm)	-
Crew				LNG (98%)	<b>29,45</b>	Consumption t/day (MDO)	-

SPECIAL INSTALLATIONS	INSTRUMENT. EQUIPMENT	DECK MACHINERY & EQUIPMENT
<ul style="list-style-type: none"> <li>• CO2 system</li> <li>• N2 system</li> <li>• Starting and Service Air systems</li> <li>• LNG cooling and vaporization systems</li> <li>• Oily water system</li> <li>• Lubricating Oil system</li> <li>• Exhaust gases sytem</li> <li>• Fresh air and firefighting systems</li> <li>• Engine room construction, installation, insulation and painting</li> <li>• Mounting onboard of Engine, LNG equip. outfitting and trials</li> </ul>		

MACHINERY AND AUX. ENGINES		SPECIAL EQUIPMENT
Aux Engine (Desing / Type)	One Rolls Royce C26:33L6AG, LNG fueled	1 Cryonorm LNG Storage Tank, Ø 3700
Output (KVA) / r.p.m.	1.943 KVA (1620 kW MCR) @ 1.000 rpm	1 Cryonorm LNG Cold Box
Max. continuous rating	1.620 (MCR) kW	1 Cryonorm Glycol Expansion module
Specific energy consumption	7.550 kJ/kWh	1 Cryonorm Glycol Heater
Gear Box (Desing / Type)	-	1 Wilhelmsen CO2 system
Reduction ratio / PTO (Kw)	-	1 Wilhelmsen N2 system
Propeller (Desing / Type)	-	6 Sound attenuators (passive noise control system for ventilation to fulfill extremely low noise requirements)
Blades Ø (mm) / Speed (r.p.m.)	-	2 Zitron fans
Shaft Alter. (Desing / type)	-	1 Zitron NG extractor fan
Output (kVA / rpm / V / Hz)	-	2 Zitron Air locks impeller fans
Steering gear (Design / Torque)	-	2 Hallon FDB2 ATEX Fire Dampers
Rudder ( Design / Area / Angle )	-	1 Zitron TCS extractor fan
Bow thruster ( Design / Ø / Kw)	-	
Azimuth thruster ( Design / Ø / Kw)	-	
Aft thruster ( Desing / Ø / Kw)	-	
Emerg. Genset (Desing.-KW/ rpm)	-	
Harbour Genset (Desing.-KW/ rpm)	-	
Fecha: 01-01-06	Formato: V - 061	Revisión: 0



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